



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4705

Job Sheet 210222



Part No: 648.4705

Job Qty: 2 pcs

Part Name: C60 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/1/20

Job Tracking No:

Due Date: 6/22/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs	6/22/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S280811



Part: 648.4705

Job No: 210222

Serial No/Batch: S280811

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/02/20

DAS
84
9-89

Plex 6/1/20 8:18 AM Dart.Renwick.Jennifer

Plex 6/1/20 8:18 AM Dart.Renwick.Jennife

QC 21 - FG - 70

JUN 03 2020

DAS
70

QC 21 - FG - 9

9-89

Part Op 100 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

016093

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5200928
188-FSCS-1032-5/8	Flat socket cap Screw	8 Ea (4 ea)	100-Packaging 1 - Pick Kit	5255284
600.1309-A	Label	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5193962 5136 716
600.1312	Caution Sticker	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204230
AN4-23A	Bolt	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5123434-1
AN5-21A	Bolt	8 Ea (4 ea)	100-Packaging 1 - Pick Kit	5093603
C2-14-2	Label Rivets	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5252886
C45-11-2	Locating Pin	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5223336
C45-12-1	Lock Bushing	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	5248549
C45-12-6	Retaining Ring	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097962
C45-13-1	Keeper Bushing	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	5263429
C45-13-2	Teflon Keeper, Spacer	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5278828
C45-13-5	Keeper Spring	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5172439
C45-3-12	Latch Roller Bearing	2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5091768
C45-3-2-1	Snap Ring	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097898
C45-3-4-1	Retaining Ring	8 Ea (4 ea)	100-Packaging 1 - Pick Kit	5114803
C45-3-5	Teflon Spacer	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097745
C45-3-8A	Actuator Shaft Bushing	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5216724
C45-3-8B	Actuator Shaft Bushing	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5182358
C45-3-9	Lever Spring	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5190299
C45-4-1	Trunnion Bushing	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	5122724 2836 49
C45-5-1	Lever Stop Pin	2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5029229 258610
C45-7-1	LOADBEAM BUMPER	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5201771
C45-7-2	Lock Bumper	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	5208862
C45-8-4	Solenoid Cover Gasket	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5194518 1915 13
C60-10-2	Lock Spring	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5047163
C60-3-1	Radial Bearing	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5101304
MS21044N5	Nut	8 Ea (4 ea)	100-Packaging 1 - Pick Kit	5192486-1
MS27039-4-08	Screw	2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5039336
NAS1149F0463P	Washer (AN960-416)	6 Ea (3 ea)	100-Packaging 1 - Pick Kit	5046175
NAS1149F0563P	Washer (AN960-516)	16 Ea (8 ea)	100-Packaging 1 - Pick Kit	5268663

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	188-FPSS-1/4-20-3/8	4	90	0
	188-FSCS-1032-5/8	8	121	0
	600.1309-A	2	30	0
	600.1312	2	16	0
	AN4-23A	4	594	0
	AN5-21A	8	13	0
	C2-14-2	4	68	0
	C45-11-2	4	25	0
	C45-12-1	4	39	0
	C45-12-6	4	58	0
	C45-13-1	4	50	0
	C45-13-2	4	57	0
	C45-13-5	2	72	0
	C45-3-12	2	35	0
	C45-3-2-1	4	86	0
	C45-3-4-1	8	60	0
	C45-3-5	4	30	0
	C45-3-8A	2	6	0
	C45-3-8B	2	33	0
	C45-3-9	2	89	0
	C45-4-1	4	30	0
	C45-5-1	2	32	0
	C45-7-1	2	14	0
	C45-7-2	4	27	0
	C45-8-4	2	23	0
	C60-10-2	2	18	0
	C60-3-1	4	20	0
	MS21044N5	8	59	0
	MS27039-4-08	2	174	0
	NAS1149F0463P	6	330	0
	NAS1149F0563P	16	191	0

Part Specifications

Specifications could not be found.

Plex 6/1/20 8:18 AM Dart.Renwick.Jennifer

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J